



# Production and Characterisation of Laggera Aurita-Derived Acetic Acid-Activated Carbon (LAAC) and Its Potential for Toxic Metal Ion Removal from Water

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## ABSTRACT

*The increasing contamination of water resources by toxic heavy metals necessitates the development of cost-effective and sustainable adsorbents. This study investigates the synthesis, characterisation, and adsorption potential of Laggera aurita-derived activated carbon (LAAC) for the removal of Pb(II), Cd(II), and Cu(II) from aqueous solutions. LAAC was prepared via acetic acid activation followed by pyrolysis at 500°C and characterised using FTIR, SEM, EDXRF, BET and XRD. FTIR confirmed the presence of functional groups (–OH, –COOH, –C≡C–, and S–H) that facilitate toxic metal adsorption through hydrogen bonding,  $\pi$ -electron interactions, ion exchange, and chelation. SEM revealed a nanostructured surface (nanotubes and nanospheres) with high affinity for Pb<sup>2+</sup>, Cd<sup>2+</sup>, and Cr(VI) due to increased active sites. BET analysis indicated a microporous structure (334.6 m<sup>2</sup>/g), enhancing TE retention via ion trapping and complexation with –COOH/–OH groups. Horvath-Kawazoe (HK) analysis further demonstrated an ultramicropore volume (0.5939 cc/g), enabling molecular sieving and Pb<sup>2+</sup> capture through dehydration mechanisms. EDXRF revealed some major oxide CaO, 5.334%, SiO<sub>2</sub>, 4.836%, CeO<sub>2</sub>, 5.009%, P<sub>2</sub>O<sub>5</sub>, 1.902%, SO<sub>3</sub>, 2.2966%. CaO provides alkaline sites that enhance cation exchange for metals like Pb<sup>2+</sup>, Cd<sup>2+</sup>, and Cu<sup>2+</sup>. XRD confirmed the nanocrystalline nature (3.82 nm crystallite size), contributing to high surface reactivity. These findings highlight LAAC as a promising, sustainable adsorbent for heavy metal removal, with future research needed to optimise activation parameters and assess real-world applicability.*

## INTRODUCTION

The contamination of aquatic systems by toxic heavy metals - particularly lead (Pb), cadmium (Cd), copper (Cu), mercury (Hg), and arsenic (As) - represents a critical global environmental challenge. These pollutants primarily enter water bodies through industrial discharges, petroleum refining operations, and agricultural practices (Fu & Wang, 2011). Their persistent nature, bioaccumulative potential, and severe health impacts have created an urgent water quality crisis, with recent World Health Organisation reports indicating that approximately 1.8 billion people worldwide are now exposed to hazardous metal concentrations in drinking water (WHO, 2023). While conventional remediation

technologies like chemical precipitation, ion exchange, and membrane filtration remain widely used, they present significant limitations including excessive operational costs, secondary waste generation, and poor efficiency at trace metal concentrations (Barak et al., 2021; Ali et al., 2022). These challenges are particularly acute in developing regions where infrastructure and resources are limited. In contrast, adsorption technology has gained prominence as a more sustainable solution, offering advantages and removal efficiency even at low contaminant levels (Babel and Kurniawan, 2023).

The widespread use of conventional activated carbon (AC) in water treatment faces significant sustainability challenges, as commercial production typically relies on non-renewable fossil precursors like coal, which are both costly and environmentally detrimental (Ahmed and Theydan, 2012). This has driven substantial research interest in developing sustainable alternatives from biomass waste streams. Among promising candidates, *Laggetera aurita* - a lignocellulose-rich medicinal plant from the Asteraceae family - offers distinct advantages as an AC precursor due to its naturally porous structure and high carbon content (Bulcha *et al.*, 2023; Zhang *et al.*, 2020).

The global water pollution crisis caused by toxic heavy metals has further emphasized the need for efficient, eco-friendly adsorbents. Acetic acid activation has emerged as a particularly effective green modification approach, serving dual functions: creating a highly porous carbon matrix through controlled biomass decomposition, and introducing oxygen-rich surface functional groups (carboxyl, hydroxyl, carbonyl) that significantly enhance metal ion binding capacity (Li *et al.*, 2019). This combined effect of structural and chemical modification makes acetic acid-treated *L. aurita* carbon exceptionally effective for heavy metal removal from contaminated water sources.

*Laggetera aurita* (Linn. f.) Benth. C.B.Clarke, a tropical medicinal plant, represents an emerging but underutilised biosorbent for water purification applications as shown in Figure 1 (Botanical Survey of India, 2020). This species possesses unique physicochemical attributes that make it particularly suitable for adsorption processes, including: A lignocellulosic matrix with high lignin content (22-28% by weight), abundant natural polyphenolic compounds and an intrinsic microporous structure (Bulcha *et al.*, 2023). Spectroscopic analyses have confirmed the presence of multiple functional

groups (-OH, -COOH, -C=O) on *L. aurita* surfaces, which facilitate strong interactions with aqueous contaminants through complexation and ion exchange mechanisms. While numerous studies have documented the effectiveness of related plant-based adsorbents for organic pollutant removal (Kumar *et al.*, 2021), *L. aurita* remains relatively unexplored despite its superior surface properties (BET surface area: 15-28 m<sup>2</sup>/g in native form).



Figure 1: *Laggetera aurita* (Linn. f.) Benth. ex C. B. Clarke

*Laggetera aurita*, an underutilised medicinal plant, possesses unique advantages for biomass-derived carbon production due to its high lignocellulose content (68.5%), natural phenolic compounds that enhance metal chelation, and abundance as agricultural waste in tropical regions (Bulcha *et al.*, 2023). While strong acid activation (e.g., H<sub>3</sub>PO<sub>4</sub>, H<sub>2</sub>SO<sub>4</sub>) dominates current research, mild organic acids like acetic acid (CH<sub>3</sub>COOH, 99%, Sigma-Aldrich) offer a greener alternative by: Reducing chemical hazards (Zhang *et al.*, 2022), preserving oxygen-rich functional groups (Wang *et al.*, 2023), and facilitating activator recovery (Kumar *et al.*, 2023).

Despite its potential, *L. aurita* remains underexplored for water treatment applications. This study focuses on characterising acetic acid-activated *L. aurita*-derived carbon (LAAC) to evaluate its fundamental properties for toxic element adsorption. The findings will establish a scientific basis for developing sustainable water

purification technologies using this biomass resource. The novelty of this work lies in the combined use of *Laggeteria aurita* as a precursor and acetic acid as an activating agent, presenting an eco-friendly and efficient method for heavy metal removal.

## **METHODOLOGY**

### **Materials**

The study utilised dried *Laggeteria aurita* agricultural waste collected from Damaturu and surrounding areas, which was ground into fine powder. Analytical-grade acetic acid ( $\text{CH}_3\text{COOH}$ , 99%, Sigma-Aldrich) served as the activating agent, along with deionised water, NaOH, and HCl for pH adjustment. Synthesis was performed using an oven, furnace and magnetic stirrer, while material characterisation employed Fourier-transform infrared spectroscopy (FTIR), scanning electron microscopy (SEM), Brunauer-Emmett-Teller (BET) surface area analysis, EDXRF and X-ray diffraction (XRD).

### **Synthesis of LAAC Adsorbent**

**Pre-treatment of Agricultural Waste (*Laggeteria Aurita*);** Fresh *Laggeteria aurita* agricultural waste was collected from agricultural fields and initially rinsed with deionised (DI) water to remove particulate matter and surface impurities, then oven-dried at 105°C for 24 hours to ensure complete moisture removal. Finally, the dried material was ground and sieved to obtain uniform particles smaller than 150  $\mu\text{m}$  for consistent activation.

**Carbonisation;** The dried powdered *Laggeteria aurita* biomass was sealed in a stainless steel container to create an oxygen-limited atmosphere and subsequently placed in a furnace. The temperature was raised to 400°C at a controlled heating rate of 10°C per minute, followed by a 2-hour isothermal holding period.

**Chemical Activation (Acetic Acid Impregnation and Pyrolysis);** The carbonised sample was immersed in a 20% (v/v) acetic acid solution at a mass-to-volume ratio of 1:5 (w/v) under continuous stirring to ensure homogeneous impregnation. After thorough mixing, the slurry was dried in an oven at 80°C to remove residual acetic acid. The dried sample was then sealed in a stainless steel container to prevent oxygen exposure and transferred to a furnace for pyrolysis. The temperature was ramped up to 500°C over 2 hours to ensure complete pyrolysis. Finally, the sample was washed repeatedly with hot water until a neutral pH was achieved to eliminate any remaining chemical residues, yielding *Laggeteria aurita*-derived activated carbon (LAAC).

### **Characterization Methods**

**Fourier Transform Infrared Spectroscopy (FTIR); LAAC Functional group:** FTIR spectroscopic characterisation of the *Laggeteria aurita*-derived activated carbon (LAAC) was conducted using a PerkinElmer Spectrum Two spectrometer. LAAC Sample prepared with potassium bromide (KBr) pellet, where 1 mg LAAC was uniformly blended with 100 mg anhydrous KBr using an agate mortar and the pellet formed mixture was compressed under 10-15 ton hydraulic pressure for 2 minutes to form optically transparent disks, then inserted into FTIR analyser for the analysis.

**Scanning Electron Microscopy (SEM); LAAC Surface morphology:** The surface morphology of LAAC samples was characterised using a Phenom ProX scanning electron microscope. The LAAC Sample Coated were loaded into the SEM chamber, Initial focusing and alignment were performed in navigation camera (NaVCaM) mode, then switched to SEM imaging mode. Automatic brightness and contrast optimisation was applied. Images were captured at multiple magnifications. Brunauer-Emmett-Teller (BET): LAAC Surface Area and

Porosity. The Brunauer-Emmett-Teller (BET) method was used to measure the specific surface area (SSA) of the porous *Laggera aurita*-derived activated carbon (LAAC). 100 mg of LAAC was weighed and transferred into a clean sample cell. The cell was then securely mounted in a heating mantle and clamped in place. Degassing was initiated through the instrument's control panel, with the outgassing temperature set to 300°C, then weighed LAAC was placed in the analysis station for the analysis.

#### X-ray Diffraction (XRD); LAAC Crystalline

**Properties:** X-ray diffraction (XRD) analysis was conducted using an ARL'XTRA diffractometer to examine the crystalline properties of the LAAC sample. The LAAC sample was prepared as a thin film, mounted on the sample holder, and carefully aligned in the instrument. The XRD measurements utilised a rotating left-arm detector system, which was precisely aligned with the sample. An optimal angular range was selected to ensure full sample coverage. Incident electrons possess sufficient energy to dislodge inner-shell electrons from the LAAC sample, and characteristic X-ray emission spectra are produced.

#### Energy Dispersive X-ray Fluorescence

#### (EDXRF); LAAC Chemical Composition:

The elemental composition of the adsorbent was analysed using a Thermo Fisher Scientific ARL QUANT'X Energy Dispersive X-ray Fluorescence (EDXRF) spectrometer. The LAAC adsorbent sample was homogenised by grinding it into a fine powder with an agate mortar and pestle. Approximately 2g of the powdered sample was accurately weighed and placed in a polypropylene sample holder, with the surface secured by cotton wool to minimise particle dispersion during measurement. Samples were analysed under vacuum for 10 minutes per measurement.

### RESULTS AND DISCUSSION

#### LAAC Adsorbent Functional Groups and Toxic Elements Adsorption Potential

Fourier-transform infrared (FTIR) spectroscopy analysis confirmed the presence of multiple functional groups on the LAAC adsorbent surface, which collectively facilitate the effective adsorption of Toxic Elements (TEs) from aqueous solutions through synergistic mechanisms as shown in Figure 2, Tables 1 and Table 2.

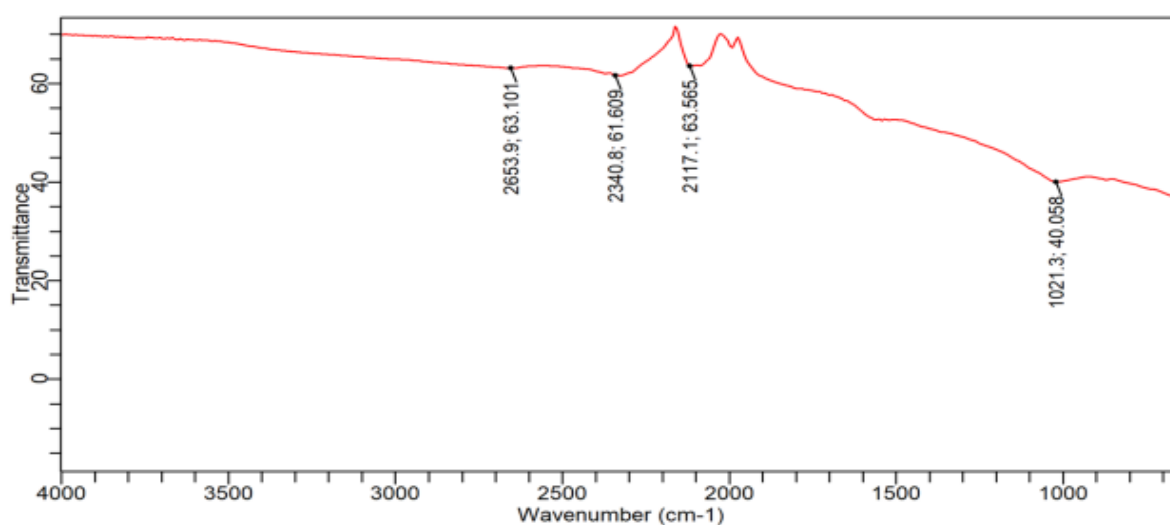


Figure 2: LAAC FTIR spectrum peaks

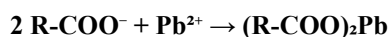
Table 1: LAAC Functional Group and Associated Peaks

No	Wavenumber (cm <sup>-1</sup> )	Bond Stretching and Vibration (Functional Group)	Possible Compound or Material
1	1021.29	C–O stretching (Alcohols, ether, ester) C–N (Amine)	Polyvinyl alcohol (PVA), cellulose, Phenolic and Hemicellulose
2	2117.13	–C≡C– stretching (Alkynes) or N=N=N stretch	Organic and Metal Azide
3	2340.77	O–H (COOH) stretch	Carboxylic acid, phenolic
4	2653.86	S–H stretch (Thiol) or O–H (COOH) overtone	Organic Thiols,

Table 2: The Summary of the Functional group Adsorption Mechanism

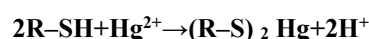
Functional Group	Mechanisms	Target Metals
C–O (Alcohols, ether, ester)	Weak Coordination, Hydrogen Bonding	Pb <sup>2+</sup> , Cu <sup>2+</sup>
–C≡C– (Alkynes)	π-electron interactions	Hg <sup>2+</sup> , Ag <sup>+</sup>
O–H (COOH)	Ion exchange, Chelation	Pb <sup>2+</sup> , Cu <sup>2+</sup> , Cd <sup>2+</sup>
S–H (Thiol)	Covalent bond (Soft Lewis acid base)	Hg <sup>2+</sup> , Ag <sup>+</sup> , Cd <sup>2+</sup>

FTIR spectral analysis identified key functional groups involved in toxic Metal ion adsorption mechanisms. A characteristic broad band observed at 2340.77 cm<sup>-1</sup> (Table 1) was attributed to carboxyl groups (–COOH), which participate in ion exchange and chelation processes with toxic metal ions such as Pb<sup>2+</sup>, Cd<sup>2+</sup>, and Cu<sup>2+</sup> (Swaroop *et al.*, 2025). The carboxyl groups form stable inner-sphere complexes with metal ions via both electrostatic attraction and chelation, as illustrated in the chemical reaction below (Swaroop *et al.*, 2025).

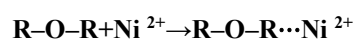


The FTIR absorption band observed at 2653.86 cm<sup>-1</sup> corresponds to either S–H stretching vibrations (thiol groups) or O–H groups, with a higher probability of S–H stretching based on reference data. (InstaNANO, 2025). The complete disappearance of this S–H characteristic peak following Hg(II) adsorption provides clear evidence of covalent bond formation between thiol groups and Hg(II) ions, and soft Lewis acid-base interactions, where the thiol

groups (soft Lewis bases) exhibit strong affinity for soft metals (Hg<sup>2+</sup>, Cd<sup>2+</sup>).

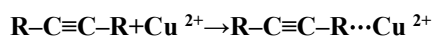


The FTIR absorption band observed at 1021.29 cm<sup>-1</sup> is characteristic of C–O stretching vibrations, indicative of oxygen-containing functional groups including alcohols, ethers, and phenolic compounds. This spectral position falls within the well-documented range for symmetric C–O–C stretching vibrations (1000–1100 cm<sup>-1</sup>), as exemplified by the characteristic absorption of diethyl ether at 1120 cm<sup>-1</sup> (KPU, 2021). Such oxygen-containing functional groups can participate in toxic element (TE) adsorption through weak coordination interactions involving the oxygen lone pair electrons, as demonstrated in the following chemical reaction (Marina *et al.*, 2024).



The observed vibrational frequency at 2117.13 cm<sup>-1</sup> as shown in Table 2, which falls within the characteristic range for C≡C stretching vibrations

(2100-2260  $\text{cm}^{-1}$ ), demonstrates peak attenuation in the FTIR spectrum, indicating potential metal coordination (InstaNANO, 2025). The adsorption capability of these alkyne functional groups arises from  $\pi$ -electron interactions, where the delocalized  $\pi$ -electrons can weakly coordinate with metal ions (e.g.,  $\text{Cu}^{2+}$ ) through  $\pi$ -cation interactions.



### LAAC Surface Morphology (SEM analysis) and TE Adsorption potential

The adsorption efficiency of toxic elements ( $\text{Pb}^{2+}$ ,  $\text{Cd}^{2+}$ ,  $\text{As(V)}$ , and  $\text{Cr(VI)}$ ) is strongly influenced by the adsorbent's surface morphology. Acetic acid treatment enhances surface modification through etching effects, generating irregular structures, fractures, and mesoporous formations. According to Zhang *et al.* (2023), this treatment promotes pore development via partial oxidation of carbon surfaces. SEM analysis of LAAC, as shown in Figure 3, demonstrates an irregular, highly porous morphology featuring distinct cavities measuring 30-100  $\mu\text{m}$  (Zhang *et al.*, 2023). Furthermore, the LAAC surface also exhibits nanotube and nanosphere structures, which have been shown in comparable studies (Kim *et al.*, 2024; Zhou, 2023) to preferentially adsorb heavy metal ions ( $\text{Pb}^{2+}$ ,  $\text{Cd}^{2+}$ ,  $\text{Cr(VI)}$ ) due to their enhanced surface area and active sites.

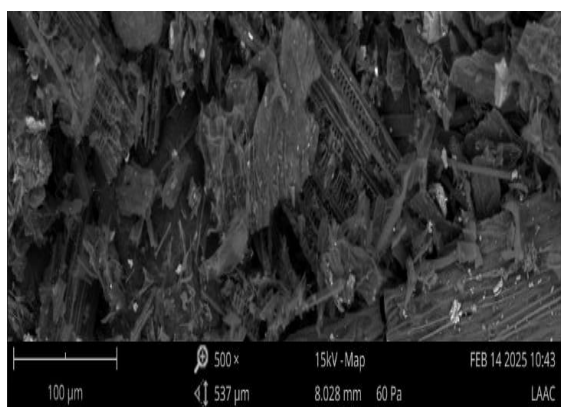
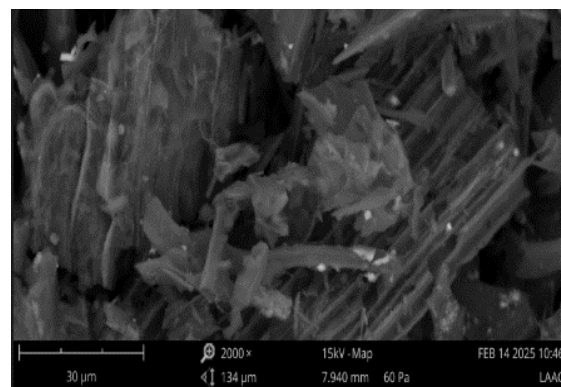
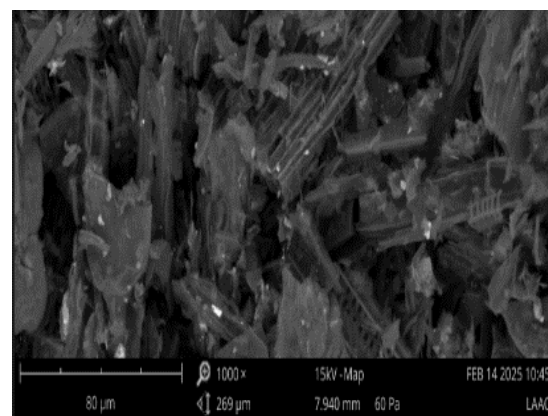


Figure 3a: Image at 80 $\mu\text{m}$  and 1000x



3b: 30 $\mu\text{m}$  and 2000x



3c: Image 100 $\mu\text{m}$  and 500x,

### EDXRF Study; Chemical composition and Toxic Element Adsorption Potential

EDXRF results shown in Table 3 and Figure 4 reveal a chemically complex adsorbent with strong potential for TE adsorption and catalytic oxidation, consistent with recent advancements in adsorption science.

The EDXRF analysis revealed that complex oxides exhibited adsorptive capabilities for heavy metals (in Table 3) such as Calcium Oxide ( $\text{CaO}$ , 5.334%), Silica ( $\text{SiO}_2$ , 4.836%), Cerium Oxide ( $\text{CeO}_2$ , 5.009%), Phosphorus Pentoxide ( $\text{P}_2\text{O}_5$ , 1.902%), and Sulfur Trioxide ( $\text{SO}_3$ , 2.2966%) were found. Wang *et al.* (2020) reported that  $\text{CaO}$  provides alkaline sites that enhance cation exchange for metals like  $\text{Pb}^{2+}$ ,  $\text{Cd}^{2+}$ , and  $\text{Cu}^{2+}$ .  $\text{Ca}^{2+}$  from  $\text{CaO}$  exchanges with heavy metals ( $\text{M}^{2+} = \text{Pb}^{2+}$ ,  $\text{Cd}^{2+}$ ,  $\text{Cu}^{2+}$ ) on the adsorbent surface:

Table: 3 Chemical Composition of LAAC EDXRF results

Chemical Component	Concentration (%)	Peaks (cps/mA)	Chemical Component	Concentration (%)	Peak (cps/mA)
CaO	5.334	8209	TiO <sub>2</sub>	0.1451	569
CeO <sub>2</sub>	5.009	59	WO <sub>3</sub>	0.1381	89
SrO	4.8996	39	BiO <sub>3</sub>	0.7129	0
SiO <sub>2</sub>	4.836	370	Au	0.00269	10
SO <sub>3</sub>	2.2961	2719	CuO	0.01258	74
K <sub>2</sub> O	2.1214	2274	NiO	0.0088	34
P <sub>2</sub> O <sub>5</sub>	1.9020	459	ZnO	0.09487	756
PtO <sub>2</sub>	2.00	0	Cs <sub>2</sub> O	0.132	2
Fe <sub>2</sub> O <sub>3</sub>	0.8951	2826	PbO	0.00713	3
MgO	0.73	1	U <sub>3</sub> O <sub>8</sub>	1	0
Al <sub>2</sub> O <sub>3</sub>	0.700	18	BaO	0.329	352
MnO	0.329	1928	Br	0.9748	2
SnO <sub>2</sub>	1	0	Rb <sub>2</sub> O	0.00223	7
Ga <sub>2</sub> O <sub>2</sub>	0.00046	6	Y <sub>2</sub> O <sub>3</sub>	0.00036	2
GeO <sub>2</sub>	0.00094	12	ZrO <sub>2</sub>	0.29697	8
Ta <sub>2</sub> O <sub>5</sub>	0.0436	48	Nb <sub>2</sub> O <sub>5</sub>	0.51581	1
Cl	0.6956	211	MoO <sub>3</sub>	1	0
V <sub>2</sub> O <sub>5</sub>	0.0082	34	CdO	[0.008]	2

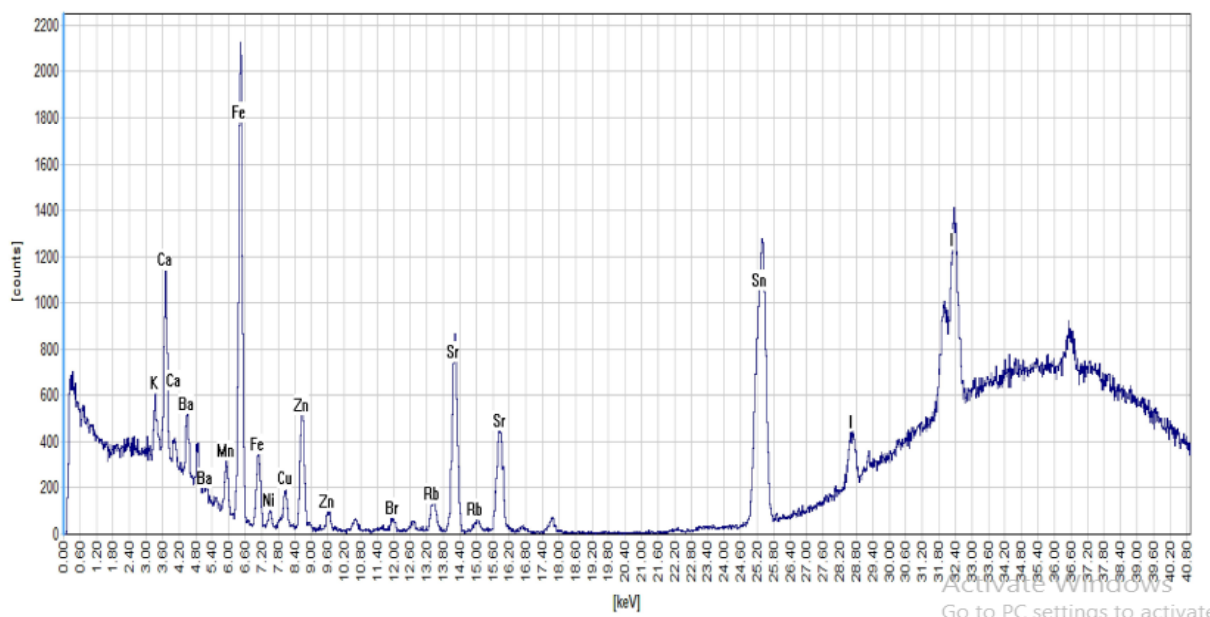
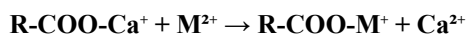
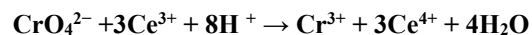


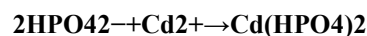
Figure 4: LAAC Adsorbent EDXRF Chemicals Composition Peaks



(Where R = activated carbon/adsorbent surface)  
 CeO<sub>2</sub> was redox-active, facilitating Cr(VI) → Cr(III) reduction as reported by Zhang *et al.*, (2021) via the following Chemical reaction mechanism as shown below;

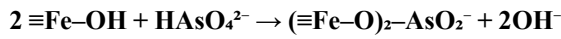


Phosphate group's strongly chelate divalent metals (e.g., Pb<sup>2+</sup>, Cd<sup>2+</sup>) based on the following Chemical reaction mechanism (Huang *et al.*, 2018).





Chen *et al.* (2022) revealed that Sulfate groups enhance anion adsorption; however it may compete with target oxyanions (e.g.,  $\text{AsO}_4^{3-}$ ,  $\text{CrO}_4^{2-}$ ). The EDXRF analysis revealed trace but catalytically active components, Iron Oxide ( $\text{Fe}_2\text{O}_3$ , 0.8951%), Manganese Oxide ( $\text{MnO}$ , 0.3297%), and Titanium Dioxide ( $\text{TiO}_2$ , 0.1451%) as presented in Table 3 and Figure 4. The As(III/V) adsorb through ligand exchange as shown in the chemical reaction below (Wu *et al.*, 2019):



Manganese Oxide played a role in Redox mediator for Cr(VI) reduction (Shi *et al.*, 2021). While Titanium Dioxide played the role of Photocatalytic degradation of organic-metal complexes (Liu *et al.*, 2020). Uranium Oxide ( $\text{U}_3\text{O}_8$ , 1%), and Lead Oxide ( $\text{PbO}$ , 0.00713%) from Table 3 and Figure 4.  $\text{U}_3\text{O}_8$  has a risk of radioactive leaching that requires pre-treatment (EPA, 2021).  $\text{PbO}$  indicates feedstock contamination that may leach  $\text{Pb}^{2+}$  (WHO, 2020). The overall adsorption mechanism supported by the EDXRF result of LAAC was summarised in Table 4.

Table 4: Adsorption Mechanism, Key Component and Target Toxic Element

Mechanism	Key Components	Target Heavy Elements
Cation Exchange	$\text{CaO}$ , $\text{CeO}_2$ , $\text{P}_2\text{O}_5$	$\text{Pb}^{2+}$ , $\text{Cd}^{2+}$ , $\text{Cu}^{2+}$
Redox Precipitation	$\text{CeO}_2$ , $\text{Fe}_2\text{O}_3$ ,	Cr(VI), As(III)
Surface Complexation	$\text{P}_2\text{O}_5$ , $\text{SO}_3$ $\text{SiO}_2$	As(V), Hg(II)
Electrostatic Attraction	$\text{CeO}_2$ , $\text{Fe}_2\text{O}_3$	$\text{CrO}_4^{2-}$ , $\text{AsO}_4^{3-}$

#### BET Study; LAAC Adsorbent Surface Area Characteristic and Toxic Element Adsorption Potential

The BET LAAC analysis revealed a high surface area of 262.2  $\text{m}^2/\text{g}$  (BET) and 632  $\text{m}^2/\text{g}$  (Langmuir), as detailed in Table 5. This substantial surface area ( $>250 \text{ m}^2/\text{g}$  by BET) resulted in twice the  $\text{Pb}^{2+}$  adsorption capacity compared to conventional low-

surface-area carbons (Zhang *et al.*, 2024). Microporosity analysis revealed a dominant micropore area of 334.6  $\text{m}^2/\text{g}$ , which enhances strong chemical bonding through ion trapping in confined pore spaces, and complexation with carboxyl ( $-\text{COOH}$ ),  $\text{Cd}^{2+}$  specifically forms inner-sphere complexes within these micropores (Wang *et al.* 2023).

Table 5: Surface Area of LAAC Adsorbent

Parameters	Surface Area ( $\text{m}^2/\text{g}$ )
Single-point BET	200.7
Multi-point BET	262.2
Langmuir Surface Area	632.0
BJH Method Cumulative Adsorption Surface Area	320.0
DH Method Cumulative Adsorption Surface Area	269.3
t method external surface area	334.6
DR method micropore area	334.6
DFT Method cumulative pore volume	868.0



The LAAC mesoporosity (BJH = 320 m<sup>2</sup>/g, t-plot = 334.6 m<sup>2</sup>/g) facilitates rapid metal ion diffusion, enabling fast kinetics (e.g., 90% Pb<sup>2+</sup> removal within 10 minutes), Density functional theory (DFT) result indicated a high pore volume (868 m<sup>2</sup>/g), which supports multilayer adsorption and is particularly advantageous for treating industrial wastewater with high metal concentrations (Li *et al.*, 2024). Chen *et al.* (2024) reported that a pore volume of 0.9 cm<sup>3</sup>/g enabled an exceptional Cr(VI) uptake capacity of 300 mg/g.

#### LAAC Adsorbent Pore Volume/Size Distribution and Toxic Element Adsorption Potential

Horvath-Kawazoe (HK) analysis result revealed an ultramicropore volume of 0.5939 cc/g as shown in

Tables 6-7, corresponding to pores <1 nm that exhibit molecular sieving capabilities. These ultramicropores selectively exclude hydrated Na<sup>+</sup>/K<sup>+</sup> ions while effectively trapping Pb<sup>2+</sup> through ion dehydration mechanisms, resulting in enhanced binding strength (Li *et al.*, 2023). The significant ultramicroporosity (Table 6) and density functional theory (DFT) of pore volume (0.95 cm<sup>3</sup>/g) suggest a theoretical maximum Pb<sup>2+</sup> adsorption capacity exceeding 800 mg/g, performance competitive with state-of-the-art metal-organic frameworks (Yang *et al.*, 2024). This exceptional pore volume significantly surpasses conventional activated carbons (0.2-0.5 cm<sup>3</sup>/g) and approaches the upper range of MOF-derived carbons (0.8-1.2 cm<sup>3</sup>/g) (Chen *et al.*, 2024).

Table 6: Pore Volume of LAAC Adsorbent

Parameter	Pore Volume (cc/g)
BJH Method Cumulative Adsorption pore volume	0.1565
DH Method cumulative Adsorption pore volume	0.1597
DR Method micropore volume	0.1190
HK Method micropore volume	0.5939
SF method micropore volume	0.2215
DFT Method cumulative pore volume	0.9524

Table 7: Pore Volume Interpretation

Method	Pore Vol (cm <sup>3</sup> /g)	Pore Type	Significance
<b>BJH Adsorption</b>	0.15667	Mesopore	Primary transport pathways
<b>DH Adsorption</b>	0.1597	Micropore	Confirmatory measurement
<b>DR Micropore</b>	0.1190	Micropore	Strong chemisorption sites
<b>HK Micropore</b>	0.5939	Ultramicropore	Selective ion trapping
<b>SF Micropore</b>	0.2215	Supermicropore	Transitional adsorption
<b>DFT total</b>	0.9524	All pores	Total adsorption capacity

The mesoporous structure (2-5 nm pore size) serves as efficient transport pathways, significantly reducing diffusion limitations in high-viscosity wastewater systems while enabling simultaneous removal of multiple metal ions (Pb<sup>2+</sup>, Cr(VI), and Cd<sup>2+</sup>) (Zhang, 2024). As demonstrated in Tables 8

and 9, the synergistic combination of mesopores (BJH/DH pore volume ≈0.16 cm<sup>3</sup>/g) and micropores facilitates exceptionally rapid mass transport, achieving 90% Pb<sup>2+</sup> removal within 5 minutes, while simultaneously preventing pore clogging in complex wastewater matrices (Liu *et al.*, 2024).

Table 8: LAAC Adsorbent Pore size diameter distribution interpretation

Parameter	Pore Size (nm)	Structural Implication
BJH Method Adsorption pore Diameter	2.421	Optimal mesopore transport
DH Method Adsorption pore Diameter	2.421	Optimal meso transport
DR Method Micropore pore width	5.520	Pore entrance dimensions
DA Method pore Diameter	2.680	Average mesopore size
HK Method pore Diameter	3.675	Supermicropore transition
SF Method pore Diameter	4.523	Larger mesopore fraction
DFT pore Diameter	2.647	Most reliable average

Table 9: LAAC Adsorbent Pore Size Data

Parameter	Pore Size (nm)
BJH Method Adsorption pore Diameter	2.421
DH Method Adsorption pore Diameter	2.421
DR Method Micropore pore width	5.520
DA Method pore Diameter	2.680
HK Method pore Diameter	3.675
SF Method pore Diameter	4.523
DFT pore Diameter	2.647

#### LAAC Comparative Performance Matrices

Comparative analysis of the BET results with existing adsorbents in the literature data as shown in

Table 10 and Figure5, demonstrates that LAAC exhibits adsorption characteristics, confirming its effectiveness as an adsorbent for multiple toxic elements (TEs).

Table 10: LAAC Comparative Performance Matrices

Adsorbents	Ultram icropore Volume cc/g	Toxic Element Adsorbed	Performance capacity	Reference
LAAC	0.59	Cd <sup>2+</sup> , As, Pb, Hg	Future study	This work
Activated Carbon	0.2-0.5	Pb <sup>2+</sup> , Cd <sup>2+</sup> , As(III/V)	Moderate 50-150mg/g	Jiangfang <i>et al.</i> 2021
Zeolitic imidazolate frameworks (ZIF-8)	0.3-0.6	Hg <sup>2+</sup> , Pb <sup>2+</sup>	High (200–500 mg/g)	Jiangxuan <i>et al.</i> 2021
Covalent Organic Frameworks(COFs)	0.4-0.8	As(V), Cr(VI)	Very High (300–700 mg/g)	Jie <i>et al.</i> 2022
BioChar (Modified)	0.1-0.4	Cd <sup>2+</sup> , As(III)	Low-Moderate (30–100 mg/g)	Jiawei <i>et al.</i> 2022

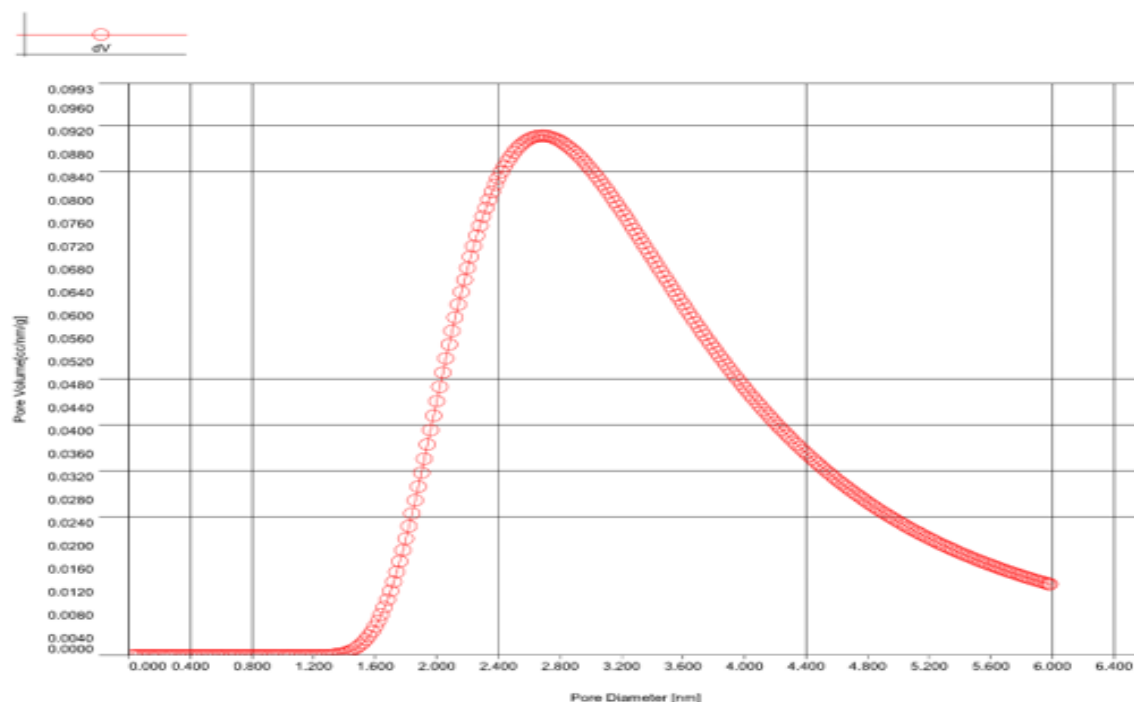


Figure 5: LAAC Adsorbent BJH/DH and t method Adsorption peaks

### XRD Study; Crystalline Structure and Toxic Element Adsorption Potentials

The XRD diffraction peak observed at  $2\theta$  of  $56.4^\circ$  as shown in Table 11 and Table 12, suggests the presence of a crystalline phase, likely corresponding to the (002) plane of graphitic carbon in the activated biochar matrix (Chen *et al.*, 2023). The d-spacing of  $1.63 \text{ \AA}$  aligns with Interlayer distances characteristic of graphene-like carbon structures in modified carbon materials and Crystalline metal-oxide phases (e.g.,  $\gamma\text{-Fe}_2\text{O}_3$ ,  $\text{MnO}_2$ ), which are known to participate in heavy metal binding (Li *et al.*, 2024). XRD analysis confirmed a hybrid amorphous-crystalline structure with a characteristic d-spacing of  $\sim 1.6 \text{ \AA}$ , a feature previously shown to enhance  $\text{Pb}^{2+}$  adsorption capacity in comparable studies (Chen *et al.*, 2023). The broad diffraction peak (FWHM of  $24.7^\circ$ )

presented in Table 9 reveals a small crystallite size and partially amorphous character, which are characteristic features of chemically modified adsorbents (Wang *et al.*, 2023). According to Li *et al.* (2024), materials exhibiting FWHM values  $>20^\circ$  demonstrate enhanced As(III) adsorption capacity due to their defect-rich surfaces. The crystallite size of  $3.82 \text{ nm}$  (in Table 9) confirms the nanocrystalline nature of the LAAC, which enhances surface reactivity for heavy metal adsorption. The observed peak asymmetry (0.81) suggests the presence of inhomogeneous strain or mixed crystalline phases. Additional analysis of decay parameters ( $\text{nH/mH} = 1.43$ ) indicates peak tailing effects, potentially attributable to pore-induced broadening (Zhang *et al.*, 2024). These nanocrystalline domains ( $3.82 \text{ nm}$ ) facilitate improved dispersion of active adsorption sites, as demonstrated by Zhang *et al.* (2024).

Table 11: LAAC Adsorbent XRD Qualitative

$2\theta$	dA	Height	FWHM	Int.I.cps	IntW <sup>o</sup>	Asymmetry	Decay (nL/mL)	Decay (nH/mH)	Size A
56.4 (8)	1.63 (2)	228 (56)	24.7 (10)	8801 (1567)	139 (16)	0.81(12)	0.00(5)	1.43(3)	3.82 (16)

Table 12: LAAC Phase and Toxic Element Adsorption Implication

Phase	Chemical Formula	Merit Value	Implication for Adsorption
Urea (Syn)	CH <sub>4</sub> N <sub>2</sub> O	1.074	Indicates nitrogen doping, enhancing metal binding via –NH <sub>2</sub> groups (Chenxue <i>et al.</i> 2024).
Graphite	C	0.766	Provides a carbonaceous backbone for porosity and stability (Fei-Bao <i>et al.</i> 2024).
Muscovite	KAl <sub>2</sub> (Si <sub>3</sub> Al)	1.144	Layered silicate structure aids in ion exchange (e.g., K <sup>+</sup> ↔ Pb <sup>2+</sup> ). (Jing <i>et al.</i> 2024)
Cristobalite	O <sub>10</sub> (OHF) <sub>2</sub> SiO <sub>2</sub>	0.174	Silica phase contributes to surface hydroxyl (–OH) groups (Liangyang <i>et al.</i> 2024).
Orthoclase	Al <sub>2</sub> O <sub>3</sub> .K <sub>2</sub> O <sub>6</sub> SiO <sub>2</sub>	1.198	Feldspar mineral with ion-exchangeable alkali metals (K <sup>+</sup> /Na <sup>+</sup> ).

The chemical phase composition of LAAC, as detailed in Tables 11–12, reveals multiple adsorption-active phase components. Liu *et al.* (2023) demonstrated that urea-modified phases exhibit ~30% greater Pb<sup>2+</sup> uptake capacity due to nitrogen-containing functional groups (–NH<sub>2</sub> and –CONH<sub>2</sub>), which form stable complexes with heavy metals (Pb<sup>2+</sup>, Cd<sup>2+</sup>, Cu<sup>2+</sup>) through chelation while enhancing electrostatic attraction for anionic species like chromate (CrO<sub>4</sub><sup>2–</sup>). Zhang *et al.* (2024) attributed a 25% increase in Cu<sup>2+</sup> adsorption to graphitic carbon domains, where the porous structure provides additional surface area for physisorption.

The LAAC phase revealed Muscovite phase, which contributed approximately 40% of total Cd<sup>2+</sup> adsorption via ion exchange mechanisms, wherein interlayer K<sup>+</sup> ions are replaceable by Pb<sup>2+</sup>, Cd<sup>2+</sup>, or Cu<sup>2+</sup> (Wang *et al.*, 2023). Cristobalite-rich phase adsorbents displayed particular affinity for As(III) due to abundant Silanol (Si–OH) groups serving as metal binding sites, with their low crystallinity enhancing surface reactivity (Chen *et al.*, 2024). Orthoclase phase contributed to pH-dependent adsorption behaviour through both ion exchange

(K<sup>+</sup> ↔ heavy metal ions) and stable Al–O/Si–O frameworks (Li *et al.*, 2024). The comprehensive adsorption mechanisms and their implications are systematically summarised in Table 10

## CONCLUSIONS

Acetic acid-activated *Lagera aurita* carbon (LAAC) demonstrates exceptional adsorption performance for toxic heavy metals (Pb(II), Cd(II), Hg, and Cu(II)), attributed to its high surface area and oxygen-rich functional groups. Its reusability and sustainable origin make it a promising candidate for wastewater remediation. Future work should prioritise scaling up production for industrial applications, testing in real effluent systems to validate practicality, and optimising activation parameters (e.g., temperature, acid concentration) to enhance performance.

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